

## TECHNICAL DATA SHEET FASTENING MASTIC

### DESCRIPTION

The FASTENING MASTIC is a high viscosity adhesive, putty type, of fast drying, based on synthetic rubber. Specially developed for its use in fixation and assembling, replacing cloves or screws.

### APPLICATION

It can be used in baseboards

- wood coatings, cornices, polyurethane mouldings
- expanded Polystyrene
- mirrors
- decorative and insulating Panels
- tiled (placing or reparation). Boxes and canals in electrical assembling, etc.

ON ALL THE COMMON MATERIALS:

- Concrete, cement, stone, laster, brick
- Plaster Boards
- Wood, agglomerates.
- Metals, plastics. Glass, mosaics.
- Cement, asbestos, etc.

### ADVANTAGES

Polyvalent.  
Fast Forging.  
Easy and clean Application.  
Great resistance to humidity and pulling out.  
It allows the gluing of irregular surfaces.  
Good resistance to high temperature (up to 80 °C approx).

### TECHNICAL DATA

Colour: Yellow  
Viscosity: N.A/N.A  
Density: 0,95gr/cm<sup>3</sup>  
Open time: One-sided gluing: 10 minutes.  
Bilateral gluing: 15 minutes.  
Fixation time: One-sided gluing.  
Light materials: Immediate. Definite fixation after 24 up to 48 hours.  
Heavy materials: initial fixation after 4 up to 6 hours.  
Definite after 24 to 48 hours.  
Bilateral gluing, the initial fixation is immediate and definite after 24 to 48 hours.  
Performance: 300 to 600 g/m<sup>2</sup> depending on the type of application.  
Minium application temperature: +10 °C  
Characteristics of the joint: Semi-rigid  
Tenacious.  
Resistant to heat (80°C approx.).  
Wrench resistance: =3 Mpa.  
Excellent performance against ageing

## INSTRUCTIONS

Clean and degrease the installation surfaces before its use. Paints and lacquers must be washed and rinsed in order to assure a good adhesion. Remove old painted paper. Degrease the metal plaques and remove any trace of rust. The FASTENING MASTIC can save irregularities of the installation surface up to a maximum of 5mm.

**PRODUCT APPLICATION.** It can be applied with points or in cord, by extrusion of the cartridge.

Light materials (expanded polystyrene, mouldings on absorbent supports: On the reverse of the glued material, put some points or cords of FASTENING MASTIC, distanced about 20 cms. Approx. Carry out the union pressing firmly to squash the FASTENING MASTIC, having 10 minutes to carry out this operation. The fixation is immediate, however the positioning can be rectified within the following 4 or 5 minutes to the gluing. The definite fixation is obtained after 24 to 48 hours, depending on the temperature, the quantity of putty and the porosity of the materials. Heavy materials (mirrors, beams, panels ) and gluing on non porous supports: The gluing method is the same as the one just described. Once the union has been carried out remove the material to glue in order to transfer a part of the putty to the surface. Let solvent evaporate during 5 to 10 minutes and carry out the union again pressing firmly; the fixation is immediate. With heavy vertical panels and mirrors, it is recommendable to shore up their base during the time of definite fixation of the putty, which is from 24 to 48 hours.

## PRESENTATION

Cartridge of 300 ml.      25 units/box

## STORAGE

1 year in original container and suitable place. FLAMMABLE.

## RECOMMENDATIONS OF MANAGEMENT RESIDUES

Recommending for reason at the content of recipient, to deliver this recipient at a management residues person authorized for its destruction or its recuperation, as well as anything element to throw out that it was with contact with this product.

## NOTE

The information supplied in this Specification Sheet is of general type following our experience. We cannot take responsibility by an inadequate use of the product.