

## TECHNICAL DATA SHEET SOLVENT CEMENT PVC SOLDAPLASTIC

### DESCRIPTION

Special adhesive for joints of pipes and fittings in PVC (polyvinyl acetate) rigid. Soldaplastic fulfils the norm CE14814 and CE14680.

### PROPERTIES

Colour: Incolore  
Smell: Characteristic  
Viscosidad: 5000-8000 cP at 20°C  
Densidad: 0,99 gr/cm<sup>3</sup>  
Contenido sólido: 23 ± 1%

### INSTRUCTIONS

Clean the surfaces to be fixed with our SOLDAPLASTIC CLEANER. Cut the tube in right angle and bevel its exterior edge faces in an angle of 15 in order to facilitate the entry in the funnel-shaped one. Remove the adhesive preparation before its application. Then, with a flat brush, apply an uniform coat in axial way to both parts to be fixed, applying a thicker coat in the end of the tube. Join the tube and the funnel-shaped without any movement. Hold the assembly firm during some seconds, until the adhesive is forged. Clean immediately the remaining adhesive. Do not subject the joint to efforts or movements before five minutes. It is not recommended to subject the joint to pressures beyond 1,5 atmospheres, before 24 hours from its fixing.

### PRESENTATION

*Metalic Bottle:*

Tube 125 ml.	25 units/box
Tin 250 ml.	24 units/box
Tin 500 ml.	24 units/box
Tin 1000 ml.	12 units/box

### STORAGE

Keep in fresh and dry place. Duration: 24 months.

### RECOMMENDATIONS OF MANAGEMENT RESIDUES

Recommending for reason at the content of recipient, to deliver this recipient at a management residues person authorized for its destruction or its recuperation, as well as anything element to throw out that it was with contact with this product.

### NOTE

The information supplied in this Specification Sheet is of general type following our experience. We cannot take responsibility by an inadequate use of the product.