

TECHNICAL DATA SHEET SOLVENT CEMENT PVC BLUEFAST

DESCRIPTION

Special adhesive for the PVC flexible unions. Ideal for gluing flexible PVC pipes and rigid PVC pipes. Suitable for gluing tubes and hoses under wet conditions. Solvent cement Bluefast fulfils the norm CE14814 and CE14680.

PROPERTIES

Colour: Blue
Smell: Characteristic
Viscosity: 13000-20000 cP at 20°C
Density: 0,911 gr/cm³
Can be applied on surfaces wet

INSTRUCTIONS

Clean the surfaces to be fixed with our cleaner. Cut the tube in right angle and bevel its exterior edge faces in an angle of 15° in order to facilitate the entry in the funnel-shaped one. Remove the adhesive preparation before its application. Then, with a flat brush, apply an uniform coat in axial way to both parts to be fixed, applying a thicker coat in the end of the tube. Join the tube and the funnel-shaped without any movement. Hold the assembly firm during some seconds, until the adhesive is forged. Clean immediately the remaining adhesive. Do not subject the joint to efforts or movements before five minutes. It is not recommended to subject the joint to pressures beyond 1,5 atmospheres, before 24 hours from its fixing.

CONSUMPTION

NUMBER OF MEDIA CONNECTIONS IN 1000ml.

∅ Dn mm	32	40	50
number	500	250	210

PRESSION

∅	16-50 MM		
	5 BAR	10 BAR	16 BAR
>15 °c	15 min	30 min	2H

PRESENTATION

Plastic Bottle:

Tin 250 ml. 24 units/box
Tin 500 ml. 24 units/box

STORAGE

Keep in fresh and dry place. Duration: 24 months

RECOMMENDATIONS OF MANAGEMENT RESIDUES

Recommending for reason at the content of recipient, to deliver this recipient at a management residues person authorized for its destruction or its recuperation, as well as anything element to throw out that it was with contact with this product.

NOTE

The information supplied in this Specification Sheet is of general type following our experience. We cannot take responsibility by an inadequate use of the product.