

## TECHNICAL DATA SHEET SOLVENT CEMENT N-30 PVC-C

### DESCRIPTION

N-30 PVC-C is a special adhesive for joints of rigid PVC-C, including for high-pressure pipes. It consists of a formulation that allows a perfect weld joints of PVC. These unions have the same resistance as the material itself. N-30 PVC-C complies with the rules CE14814 and CE14680.

### PROPIEDADES

Colour: Orange  
Smell: Characteristic  
Viscosity: 10000-15000 cP  
Density: 1,10gr/cm<sup>3</sup>  
Solid matter: 23 ± 1%

### INSTRUCTIONS

Clean the surfaces to be glued with our solvent L-30 PVC-C. Cut the tube at a right angle, bevel the outer edges of the tube at an angle of 15 ° in order to facilitate the entry into the flare. Remove the tail before, then moving to apply a uniform layer in axial direction with a flat brush both sides to glue, apply a thicker layer at the end of the tube. Unit the tube and flaring without turning or twisting motion, keeping the fixed Assembly for a few seconds, until the curing of the adhesive. Remove residual adhesive immediately. Gluing should not be subjected efforts or movements within five minutes. It is recommended not to submit the union at pressures greater than 1,5 atmospheres, before 24 hours from your gluing.

### PRESENTATION

*Metalic Bottle:*  
Tin 1000 ml. 12 units/box

*Plastic Bottle:*  
Tin 1000 ml. 12 units/box

### STORAGE

Keep in fresh and dry place. Duration: 24 months.

### RECOMMENDATIONS OF MANAGEMENT RESIDUES

Recommending for reason at the content of recipient, to deliver this recipient at a management residues person authorized for its destruction or its recuperation, as well as anything element to throw out that it was with contact with this product.

### NOTE

The information supplied in this Specification Sheet is of general type following our experience. We cannot take responsibility by an inadequate use of the product.