

## TECHNICAL DATA SHEET SOLVENT CEMENT PVC THF

### DESCRIPTION

THF is a special adhesive for rigid PVC joints, inclusively for high pressure conductions. It consists of a formulation that allows carrying out a perfect welding in the joints of PVC. For this reason these joints have the same strength as the material. THF fulfils the norm CE14814 and CE14680.

### PROPERTIES

Colour: Colourless  
Smell: Characteristic  
Viscosity: 9000-15000 cP at 20°C  
Density: 0,962 gr/cm<sup>3</sup>  
Solid Matter: 23% +1%

### INSTRUCTIONS

Clean the surfaces to be fixed with our cleaner. Cut the tube in right angle and bevel its exterior edge faces in an angle of 15° in order to facilitate the entry in the funnel-shaped one. Remove the adhesive preparation before its application. Then, with a flat brush, apply an uniform coat in axial way to both parts to be fixed, applying a thicker coat in the end of the tube. Join the tube and the funnel-shaped without any movement. Hold the assembly firm during some seconds, until the adhesive is forged. Clean immediately the remaining adhesive. Do not subject the joint to efforts or movements before five minutes. It is recommended not subjecting the joint to pressures beyond 1,5 atmospheres, before 24 hours from its fixing.

### PRESENTATION

#### *Metalic Bottle:*

Tube 125 ml.	25 units/box
Tin 250 ml.	24 units/box
Tin 500 ml.	24 units/box
Tin 1000 ml.	12 units/box

#### *Plastic Bottle:*

Tin 250 ml.	24 units/box
Tin 500 ml.	24 units/box
Tin 1000 ml.	12 units/box

### STORAGE

Keep in fresh and dry place. Duration: 24 months.

### RECOMMENDATIONS OF MANAGEMENT RESIDUES

Recommending for reason at the content of recipient, to deliver this recipient at a management residues person authorized for its destruction or its recuperation, as well as anything element to throw out that it was with contact with this product.

### NOTE

The information supplied in this Specification Sheet is of general type following our experience. We cannot take responsibility by an inadequate use of the product