

C/. Esqueis, 25 - Pol. Ind. Can Barri 08415 Bigues (Barcelona) - Spain Tel: +34 93 865 68 28 Fax: +34 93 865 89 26 info@it3sa.com · www.it3sa.com

# **TECHNICAL DATA SHEET SOLVENT CEMENT PVC N-35**

#### DESCRIPTION

N-35 is an adhesive gel for joints of rigid PVC in potable water. Solvent cement N-35 fulfils the norm CE14814 and CE14680.

# **PROPERTIES**

Colour: Colourless Olour: Characteristic

Viscosity:18000-32000 cP at 20°C

Density: 0,975 gr/cm<sup>3</sup> Solid matter: 23% <u>+</u> 1%

#### **INSTRUCTIONS**

Clean the surfaces to be glued with our solvent. Cut the tube at a right angle, bevel the outer edges of the tube at an angle of 15° in order to facilitate the entry into the flare. Remove the tail before, then moving to apply a uniform layer in axial direction with a flat brush both sides to glue, apply a thicker layer at the end of the tube. Unite tube and flaring without turning or twisting motion, keeping the fixed Assembly for a few seconds, until the curing of the adhesive. Remove residual adhesive immediately. Gluing should not be subjected efforts or movements within five minutes. It is recommended not to submit the union at pressures greater than 1.5 atmospheres, before 24 hours from your gluing.

### **PRESENTATION**

Metalic Bottle:

Tin 1000 ml. 12 units/box

Plastic Bottle:

Tin 1000 ml. 12 units/box

# **STORAGE**

Keep in fresh and dry place. Duration: 24 months.

# **RECOMMENDATIONS OF MANAGEMENT RESIDUES**

Recommending for reason at the content of recipient, to deliver this recipient at a management residues person authorized for its destruction or its recuperation, as well as anything element to throw out that it was with contact with this product.

# **NOTE**

The information supplied in this Specification Sheet is of general type following our experience. We cannot take responsibility by an inadequate use of the product.